

## DEFLECTION AND SIGHTLINE REFERENCE GUIDE

	1-5/8" Insulating Unit  Constructed with two plies of 1/4" laminated on the outboard and two plies of 1/4" laminated on the inboard, all plies heat strengtheded (HS) glass and .060" PVB interlayer  Height																																					
																					_																	
		L	24	."	3(	5"	4:	8"	6	60"	7:	2"	84	ι"	9	5"	10	8"	12	0"	13	2"	14	4"	15	6"	16	i8"	18	:0"	19	2"	20	04"	21	6"	228	3"
Wii		- ∓	on Janes	ightline	Deflection	ightline	)eflection	ightline	Deflection	ightline	)eflection	ightline	Deflection	ightline	Deflection	ightline	eflection	ightline	Deflection	ightline	Deflection	ightline	Deflection	ightline														
	24	1" <	<0.04"	1"	<0.04"	3/4"	<0.04"	3/4"	<0.04"	3/4"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	0.04"	5/8"	0.05"	5/8"	0.05"	5/8"	0.05"	5/8"	0.05"	5/8"	0.05"	5/8"
	36	5" <	<0.04"	3/4"	0.06"	3/4"	0.08"	5/8"	0.13"	5/8"	0.17"	5/8"	0.11"	5/8"	0.14"	5/8"	0.14"	5/8"	0.10"	5/8"	0.11"	5/8"	0.11"	5/8"	0.11"	5/8"	0.10"	5/8"	0.10"	5/8"	0.12"	5/8"	0.13"	5/8"	0.17"	5/8"	0.13"	5/8"
	48	3" <	<0.04"	3/4"	0.08"	5/8"	0.18"	3/4"	0.20"	5/8"	0.24"	5/8"	0.28"	5/8"	0.32"	5/8"	0.31"	5/8"	0.32"	5/8"	0.31"	5/8"	0.32"	5/8"	0.24"	5/8"	0.24"	5/8"	0.30"	5/8"	0.36"	5/8"	0.28"	5/8"	0.33"	5/8"	0.33"	5/8"
	60	)" <	<0.04"	3/4"	0.13"	5/8"	0.20"	5/8"	0.28"	3/4"	0.31"	5/8"	0.36"	5/8"	0.42"	5/8"	0.46"	5/8"	0.51"	5/8"	0.41"	5/8"	0.54"	5/8"	0.54"	5/8"	0.57"	5/8"	0.62"	5/8"	0.48"	5/8"	0.54"	5/8"	0.62"	5/8"	0.61"	5/8"
•	<b>5</b> 72	2" <	<0.04"	5/8"	0.17"	5/8"	0.24"	5/8"	0.31"	5/8"	0.41"	3/4"	0.46"	3/4"	0.51"	3/4"	0.57"	3/4"	0.65"	3/4"	0.71"	3/4"	0.78"	3/4"	0.73"	3/4"	0.85"	3/4"	0.84"	3/4"	0.88"	3/4"	0.97"	3/4"	1.01"	3/4"	0.97"	3/4"
	84	1'' <	<0.04"	5/8"	0.11"	5/8"	0.28"	5/8"	0.36"	5/8"	0.46"	3/4"	0.55"	3/4"	0.59"	3/4"	0.69"	3/4"	0.76"	3/4"	0.85"	3/4"	0.94"	3/4"	1.02"	3/4"	1.10"	3/4"	1.09"	3/4"	1.26"	3/4"	1.23"	3/4"	1.37"	3/4"	1.38"	3/4"
	96	5" <	<0.04"	5/8"	0.14"	5/8"	0.32"	5/8"	0.42"	5/8"	0.51"	3/4"	0.59"	3/4"	0.73"	7/8"	0.82"	7/8"	0.89"	7/8"	0.99"	7/8"	1.09"	7/8"	1.19"	7/8"	1.36"	7/8"	1.46"	7/8"	1.57"	7/8"	1.47"	7/8"	1.68"	7/8"	1.68"	7/8"
	10	8" <	<0.04"	5/8"	0.14"	5/8"	0.31"	5/8"	0.46"	5/8"	0.57"	3/4"	0.69"	3/4"	0.82"	7/8"	0.93"	7/8"	1.01"	7/8"	1.12"	7/8"	1.23"	7/8"	1.43"	7/8"	1.54"	7/8"	1.66"	7/8"	1.77"	7/8"	1.89"	7/8"	2.00"	7/8"	1.98"	7/8"
	12		<0.04"	5/8"	0.10"	5/8"	0.32"	5/8"	0.51"	5/8"	0.65"	3/4"	0.76"	3/4"	0.89"	7/8"	1.01"	7/8"	1.15"	1"	1.26"	1"	1.47"	1"	1.59"	1"	1.73"	1"	1.84"	1"	1.95"	1"	2.09"	1"	2.20"	1"	2.34"	1"
	13		<0.04"	5/8"	0.11"	5/8"	0.31"	5/8"	0.41"	5/8"	0.71"	3/4"	0.85"	3/4"	0.99"	7/8"	1.12"	7/8"	1.26"	1"	1.40"	1"	1.62"	1"	1.74"	1"	1.89"	1"	2.01"	1"	2.17"	1"	2.28"	1"	>2.36"	1"	FT req.	1"
	24		<0.04"	1"	<0.04"	3/4"	<0.04"	3/4"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	0.04"	5/8"	0.05"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"
	36		<0.04"	3/4"	0.05"	3/4"	0.07"	5/8"	0.11"	5/8"	0.15"	5/8"	0.11"	5/8"	0.10"	5/8"	0.12"	1/2"	0.07"	1/2"	0.09"	1/2"	0.09"	1/2"	0.09"	1/2"	0.08"	1/2"	0.09"	1/2"	0.10"	1/2"	0.11"	1/2"	0.13"	1/2"	0.09"	1/2"
	48		<0.04"	3/4"	0.07"	5/8"	0.15"	5/8"	0.18"	5/8"	0.21"	5/8"	0.25"	5/8"	0.29"	5/8"	0.26"	5/8"	0.27"	5/8"	0.28"	5/8"	0.28"	5/8"	0.23"	5/8"	0.22"	5/8"	0.23"	5/8"	0.32"	5/8"	0.30"	5/8"	0.28"	5/8"	0.31"	1/2"
	5 72		<0.04"	5/8"	0.11"	5/8"	0.18" 0.21"	5/8"	0.25" 0.27"	5/8"	0.27" 0.37"	5/8"	0.34"	5/8"	0.38"	5/8"	0.42" 0.52"	5/8"	0.46"	5/8"	0.39" 0.65"	5/8"	0.40" 0.71"	5/8"	0.51" 0.74"	5/8"	0.51" 0.71"	5/8"	0.54" 0.72"	5/8"	0.52" 0.85"	5/8"	0.57" 0.85"	5/8"	0.53" 0.90"	5/8"	0.53" 0.80"	5/8"
	id /4		<0.04" <0.04"	5/8" 5/8"	0.15" 0.11"	5/8" 5/8"	0.21	5/8" 5/8"	0.27	5/8" 5/8"	0.37	5/8" 5/8"	0.40" 0.50"	5/8" 3/4"	0.47" 0.54"	5/8" 3/4"	0.52	5/8" 3/4"	0.58" 0.70"	5/8" 3/4"	0.65	5/8" 3/4"	0.71	5/8" 3/4"	0.74	5/8" 3/4"	1.00"	5/8" 3/4"	0.72	5/8" 3/4"	1.08"	5/8" 3/4"	1.05"	5/8" 3/4"	1.19"	5/8" 3/4"	1.21"	5/8" 3/4"
	v 86		<0.04"	5/8"	0.11	5/8"	0.23	5/8"	0.34	5/8"	0.40	5/8"	0.54"	3/4"	0.66"	3/4"	0.72"	3/4"	0.70	3/4"	0.76	3/4"	0.83	3/4"	1.07"	3/4"	1.23"	3/4"	1.32"	3/4"	1.42"	3/4"	1.03	3/4"	1.46"	3/4"	1.45"	3/4"
	10		<0.04"	5/8"	0.10	1/2"	0.26"	5/8"	0.42"	5/8"	0.52"	5/8"	0.64"	3/4"	0.72"	3/4"	0.85"	7/8"	0.91"	3/4"	1.01"	3/4"	1.12"	3/4"	1.29"	3/4"	1.40"	3/4"	1.51"	3/4"	1.61"	3/4"	1.72"	3/4"	1.83"	3/4"	1.71"	3/4"
	12		<0.04"	5/8"	0.07"	1/2"	0.27"	5/8"	0.46"	5/8"	0.58"	5/8"	0.70"	3/4"	0.82"	3/4"	0.91"	3/4"	1.05"	7/8"	1.14"	7/8"	1.33"	7/8"	1.45"	7/8"	1.56"	7/8"	1.68"	7/8"	1.79"	7/8"	1.92"	7/8"	2.02"	,	2.14"	7/8"
	13		<0.04"	5/8"	0.09"	1/2"	0.28"	5/8"	0.39"	5/8"	0.65"	5/8"	0.76"	3/4"	0.89"	3/4"	1.01"	3/4"	1.14"	7/8"	1.28"	7/8"	1.47"	7/8"	1.60"	7/8"	1.74"	7/8"	1.85"	7/8"	1.95"	7/8"	2.09"	7/8"	2.20"	7/8"	2.34"	7/8"
	24	1" <	<0.04"	7/8"	<0.04"	3/4"	<0.04"	5/8"	<0.04"		<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"
	36		<0.04"	3/4"	<0.04"	3/4"	0.06"	5/8"	0.09"	5/8"	0.13"	1/2"	0.12"	1/2"	0.10"	1/2"	0.10"	1/2"	0.08"	1/2"	0.07"	1/2"	0.08"	1/2"	0.08"	1/2"	0.07"	1/2"	0.07"	1/2"	0.08"	1/2"	0.09"	1/2"	0.10"	1/2"	0.07"	1/2"
	48	3" <	<0.04"	5/8"	0.06"	5/8"	0.12"	5/8"	0.17"	5/8"	0.19"	1/2"	0.23"	1/2"	0.25"	1/2"	0.21"	1/2"	0.24"	1/2"	0.24"	1/2"	0.24"	1/2"	0.21"	1/2"	0.20"	1/2"	0.20"	1/2"	0.27"	1/2"	0.26"	1/2"	0.24"	1/2"	0.27"	1/2"
	60	)" <	<0.04"	5/8"	0.09"	5/8"	0.17"	5/8"	0.23"	5/8"	0.25"	5/8"	0.30"	5/8"	0.34"	1/2"	0.38"	1/2"	0.41"	1/2"	0.38"	1/2"	0.38"	1/2"	0.39"	1/2"	0.42"	1/2"	0.46"	1/2"	0.37"	1/2"	0.48"	1/2"	0.45"	1/2"	0.49"	1/2"
'	<b>5</b> d 72	2" <	<0.04"	5/8"	0.13"	1/2"	0.19"	1/2"	0.25"	5/8"	0.33"	5/8"	0.36"	5/8"	0.43"	5/8"	0.46"	5/8"	0.51"	5/8"	0.56"	5/8"	0.62"	5/8"	0.58"	5/8"	0.57"	5/8"	0.68"	5/8"	0.73"	5/8"	0.73"	5/8"	0.77"	5/8"	0.67"	5/8"
1	84	1'' <	<0.04"	5/8"	0.12"	1/2"	0.23"	1/2"	0.30"	5/8"	0.36"	5/8"	0.45"	5/8"	0.49"	5/8"	0.54"	5/8"	0.61"	5/8"	0.68"	5/8"	0.74"	5/8"	0.81"	5/8"	0.88"	5/8"	0.77"	5/8"	0.93"	5/8"	0.89"	5/8"	1.02"	5/8"	1.03"	5/8"
	96	5" <	<0.04"	5/8"	0.10"	1/2"	0.25"	1/2"	0.34"	1/2"	0.43"	5/8"	0.49"	5/8"	0.59"	5/8"	0.66"	5/8"	0.71"	5/8"	0.81"	5/8"	0.87"	5/8"	0.95"	5/8"	1.09"	5/8"	1.17"	5/8"	1.25"	5/8"	1.30"	5/8"	1.25"	5/8"	1.23"	5/8"
	10		<0.04"	5/8"	0.10"	1/2"	0.21"	1/2"	0.38"	1/2"	0.46"	5/8"	0.54"	5/8"	0.66"	5/8"	0.75"	3/4"	0.83"	3/4"	0.90"	3/4"	0.99"	3/4"	1.14"	3/4"	1.24"	3/4"	1.33"	3/4"	1.43"	3/4"	1.53"	3/4"	1.62"	3/4"	1.46"	3/4"
	12		<0.04"	5/8"	0.08"	1/2"	0.24"	1/2"	0.41"	1/2"	0.51"	5/8"	0.61"	5/8"	0.71"	5/8"	0.83"	3/4"	0.94"	3/4"	1.01"	3/4"	1.17"	3/4"	1.29"	3/4"	1.39"	3/4"	1.50"	3/4"	1.60"	3/4"	1.71"	3/4"	1.81"	3/4"	1.92"	3/4"
	13	_	<0.04"	5/8"	0.07"	1/2"	0.24"	1/2"	0.38"	1/2"	0.56"	5/8"	0.68"	5/8"	0.81"	5/8"	0.90"	3/4"	1.01"	3/4"	1.14"	3/4"	1.31"	3/4"	1.43"	3/4"	1.53"	3/4"	1.65"	3/4"	1.76"	3/4"	1.88"	3/4"	1.98"	3/4"	2.10"	3/4"
	24		<0.04"	7/8"	<0.04"	3/4"	<0.04"	5/8"	<0.04"	•	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	5/8"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"	<0.04"	1/2"
	36		<0.04"	3/4"	<0.04"	5/8"	0.04"	1/2"	0.07"	1/2"	0.09"	1/2"	0.05"	1/2"	0.09"	1/2"	0.08"	1/2"	0.05"	1/2"	0.07"	1/2"	0.06"	1/2"	0.06"	1/2"	0.05"	1/2"	0.05"	1/2"	0.06"	1/2"	0.07"	1/2"	0.09"	1/2"	0.07"	1/2"
	48		<0.04"	5/8"	0.04"	1/2"	0.09"	1/2"	0.12"	1/2"	0.17"	1/2"	0.19"	1/2"	0.22"	1/2"	0.16"	1/2"	0.20"	1/2"	0.17"	1/2"	0.19"	1/2"	0.16"	1/2"	0.18"	1/2"	0.17"	1/2"	0.22"	1/2"	0.22"	1/2"	0.21"	1/2"	0.22"	1/2"
	5 72		<0.04" <0.04"	5/8" 5/8"	0.07" 0.09"	1/2"	0.12" 0.17"	1/2" 1/2"	0.19" 0.21"	1/2" 1/2"	0.21" 0.28"	1/2" 1/2"	0.25" 0.31"	1/2" 1/2"	0.29" 0.35"	1/2" 1/2"	0.32" 0.39"	1/2" 1/2"	0.36" 0.44"	1/2" 1/2"	0.24" 0.48"	1/2" 1/2"	0.35" 0.53"	1/2" 1/2"	0.34" 0.41"	1/2" 1/2"	0.35" 0.55"	1/2" 1/2"	0.37" 0.54"	1/2" 1/2"	0.25" 0.55"	1/2" 1/2"	0.33" 0.62"	1/2" 1/2"	0.39" 0.64"	1/2" 1/2"	0.38" 0.59"	1/2" 1/2"
	ä /4		<0.04	5/8"	0.09	1/2"	0.17	1/2"	0.21	1/2"	0.28	1/2"	0.31	1/2 5/8"	0.35	1/2"	0.39	1/2"	0.44	1/2"	0.48	1/2"	0.55	1/2"	0.41	1/2"	0.55	1/2"	0.54	1/2"	0.55	1/2"	0.62	1/2"	0.88"	1/2"	0.59	1/2"
	m   96		<0.04"	5/8"	0.03	1/2"	0.13	1/2"	0.25"	1/2"	0.31	1/2"	0.33	1/2"	0.50"	5/8"	0.54"	5/8"	0.60"	5/8"	0.68"	5/8"	0.74"	5/8"	0.81"	5/8"	0.73	5/8"	0.08	5/8"	1.07"	5/8"	0.77	5/8"	1.09"	5/8"	1.05"	5/8"
	10		<0.04"	5/8"	0.08"	1/2"	0.16"	1/2"	0.32"	1/2"	0.39"	1/2"	0.48"	1/2"	0.54"	5/8"	0.65"	5/8"	0.70"	5/8"	0.76"	5/8"	0.85"	5/8"	0.98"	5/8"	1.07"	5/8"	1.14"	5/8"	1.22"	5/8"	1.31"	5/8"	1.39"	5/8"	1.26"	5/8"
	12		<0.04"	5/8"	0.05"	1/2"	0.20"	1/2"	0.36"	1/2"	0.44"	1/2"	0.52"	1/2"	0.60"	5/8"	0.70"	5/8"	0.81"	5/8"	0.87"	5/8"	1.00"	5/8"	1.11"	5/8"	1.20"	5/8"	1.28"	5/8"	1.38"	5/8"	1.47"	5/8"	1.56"	5/8"	1.65"	5/8"
	13		<0.04"	1/2"	0.07"	1/2"	0.17"	1/2"	0.24"		0.48"	1/2"	0.57"	1/2"	0.68"	5/8"	0.76"	5/8"	0.87"	5/8"	0.98"	5/8"	1.13"	5/8"	1.23"	5/8"	1.32"	5/8"	1.42"	5/8"	1.52"	5/8"	1.62"	5/8"	1.73"	5/8"	1.82"	5/8"
							r vertically i																		turally glaz					entionally o	glazed, the	minimum s	ightline is 1	1/2".				